

ABSTRACT OF THE DISCLOSURE

Methods and apparatus are provided for mounting one or more glazing panes or insulating glass units into a window sash frame member having spaced side walls joined by an inner facing frame surface with a spacing structure disposed on the frame surface. Glazing panes are placed against strips of adhesive sealant within the window sash frame. Folding glazing beads hingedly attached to the side or inner walls of the frame member are folded against the glazing panes to secure them to the window sash frame member and/or to cover the glazing pane edges.